IMPORTANT

Do not allow the hammer to fall while the slide, part No. 52 A.H. is removed, as serious damage may result.

INSTRUCTIONS

HI-STANDARD AUTOMATIC PISTOLS — ALL MODELS — VISIBLE HAMMER TYPE — .22 LONG RIFLE
OPERATION — TAKE DOWN — ASSEMBLY — METHOD OF SIGHTING

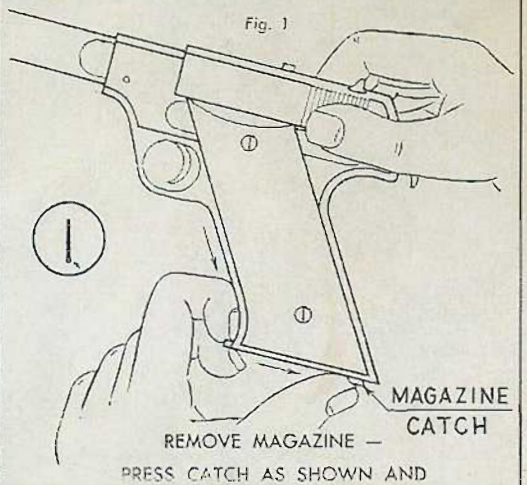


Fig. 1

REMOVE MAGAZINE — PRESS CATCH AS SHOWN AND SLIDE MAGAZINE DOWN AND OUT

DO NOT FORCE CARTRIDGES THROUGH LIPS

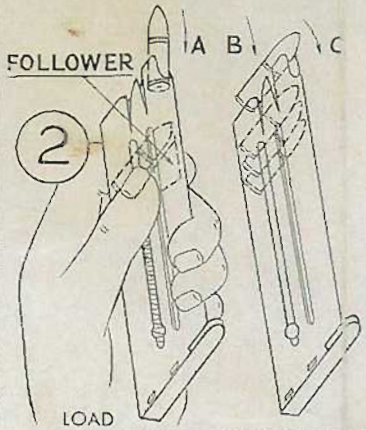


Fig. 2

LOAD MAGAZINE — USING 10 OR LESS .22 LONG RIFLE CARTRIDGES

GRASP THE MAGAZINE AS SHOWN, HOLDING THE FOLLOWER DOWN BY MEANS OF THE BUTTON. INSERT 10 CARTRIDGES, — HEAD END FIRST — THROUGH THE FRONT OF THE LIPS — SEE "A" FIG. 2 SO THAT ALL ARE SUPPORTED BY THE FOLLOWER. IN THE EVENT OF AN UNUSUALLY STIFF SPRING, INSERT THE HEAD OF THE 10TH CARTRIDGE AS SHOWN AT "B". AFTER INSERTING THE HEAD UNDER THE REAR LIPS IN THE MAGAZINE, SWING THE BULLET END DOWN, SEE "C", SO THAT THE CARTRIDGE SLIDES BACK INTO PLACE AS IT SNAPS BETWEEN THE LIPS.

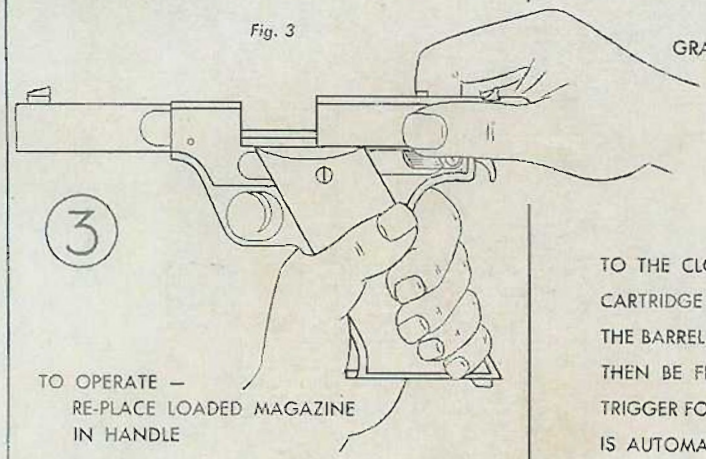


Fig. 3

TO OPERATE — RE-PLACE LOADED MAGAZINE IN HANDLE

GRASP THE GUN IN ONE HAND AND WITH THE OTHER PULL THE SLIDE AS FAR BACK AS IT WILL GO. SEE FIG. 3. RELEASE THE SLIDE AND IT RETURNS TO THE CLOSED POSITION CARRYING A CARTRIDGE FROM THE MAGAZINE INTO THE BARREL. TEN SUCCESSIVE SHOTS MAY THEN BE FIRED BY SIMPLY PULLING THE TRIGGER FOR EACH SHOT, AS THE ACTION IS AUTOMATIC.

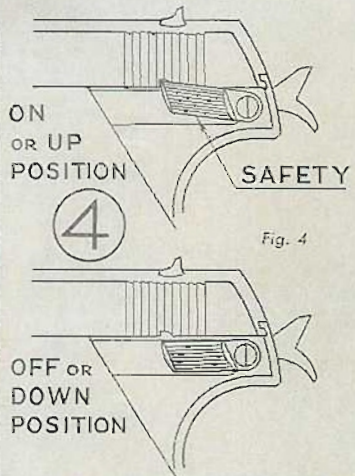


Fig. 4

TO AVOID ACCIDENTAL DISCHARGE A SAFETY LEVER PERMITS THE LOCKING OF THE SLIDE SO THAT IT CANNOT BE RELEASED BY THE TRIGGER WHEN IN THE "ON" POSITION.

WHEN IN THE "OFF" OR DOWN POSITION, THE SLIDE IS FREE TO OPERATE UNDER CONTROL OF THE TRIGGER.

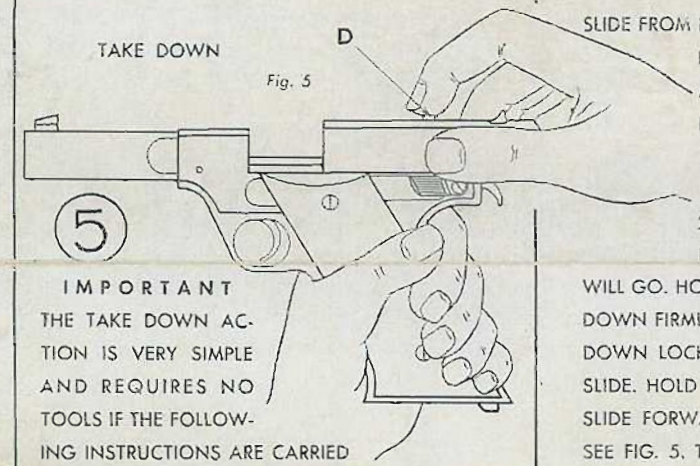


Fig. 5

IMPORTANT

THE TAKE DOWN ACTION IS VERY SIMPLE AND REQUIRES NO TOOLS IF THE FOLLOWING INSTRUCTIONS ARE CARRIED OUT CAUTIOUSLY. NEVER ATTEMPT TO REMOVE SLIDE FROM FRAME OR PUT BACK ON UNLESS RETRACTING ROD AND SPRING ARE LOCKED IN A COMPRESSED POSITION AS IN FIG. 6.

1) REMOVE THE MAGAZINE SEE FIG. 1.

2) COCK THE PISTOL BY PULLING BACK THE SLIDE AS FAR AS IT WILL GO. HOLD IN THIS POSITION AND PRESS DOWN FIRMLY ON THE SMALL KNURLED TAKE DOWN LOCK BUTTON "D" ON TOP OF THE SLIDE. HOLD IT DOWN UNTIL YOU PUSH THE SLIDE FORWARD TO THE CLOSED POSITION. SEE FIG. 5. THE LOCKING ACTION IS SIMPLE.

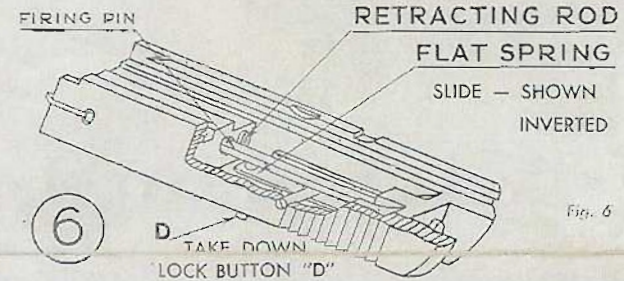


Fig. 6

THE RETRACTING ROD AND SPRING IS LOCKED IN A COMPRESSED POSITION BY THE FLAT SPRING IN TOP OF THE SLIDE — CONTROLLED BY THE TAKE DOWN LOCK BUTTON "D" SEE FIG. 5 AND 6, AND SHOULD BE HELD IN THIS POSITION WHEN THE SLIDE IS REMOVED FOR CLEANING.

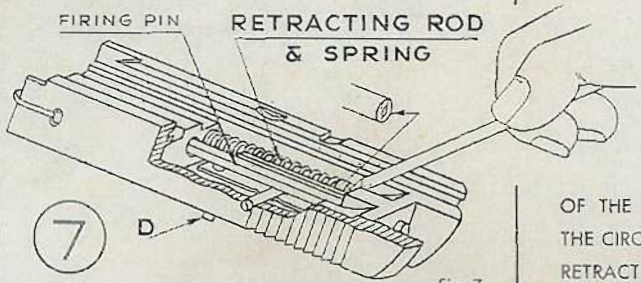


Fig. 7

IF THE RETRACTING ROD AND SPRING SLIPS OFF THE FLAT SPRING AND SNAPS BACK FOR ANY REASON, IT CAN BE EASILY LOCKED AGAIN. WITH A SHARP END TOOL OR NAIL, PUSH THE RETRACTING ROD AND SPRING AS FAR IN THE HOLE AS IT WILL GO. HOLD IN THIS POSITION AND PUSH IN ON THE TAKE DOWN LOCK BUTTON—SEE "D" FIGS. 5-6-7. RELEASE PRESSURE OF TOOL ON RETRACTING ROD. THE FRONT END OF THE FLAT SPRING WILL AGAIN REST IN THE CIRCULAR SLOT IN THE REAR END OF THE RETRACTING ROD, HOLDING IT IN THE COMPRESSED POSITION.

TO REMOVE SLIDE FROM THE FRAME, PRESS DOWN THE TAKE DOWN LEVER "E" (SEE FIG. 8) AS FAR AS IT WILL GO. HOLD IN THIS POSITION AND REMOVE SLIDE FROM THE FRAME.

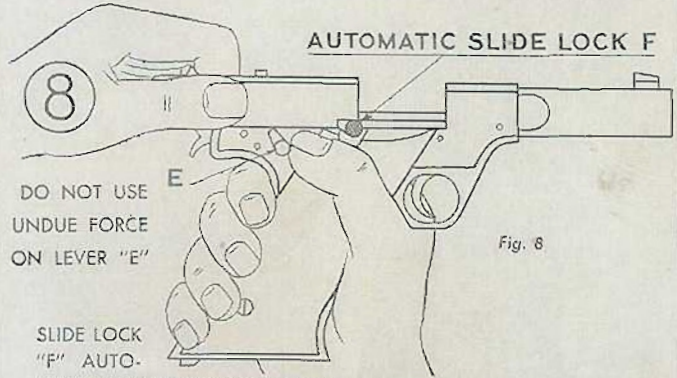
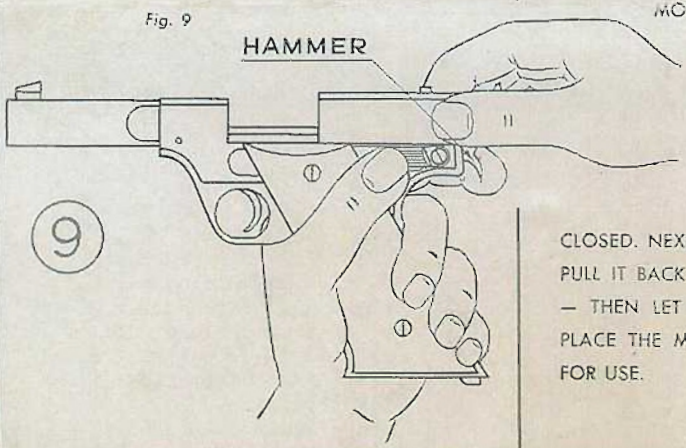


Fig. 8

SLIDE LOCK "F" AUTOMATICALLY LOCKS THE SLIDE OPEN AFTER THE LAST CARTRIDGE FROM MAGAZINE HAS BEEN FIRED. IF THE MAGAZINE IS REMOVED FROM FRAME THE SLIDE MUST BE OPENED BY HAND AND SLIDE LOCK PUSHED UP IN POSITION TO LOCK SLIDE OPEN. NOTE: SLIDE LOCK OPERATES UP AND DOWN ONLY.

TO RE-ASSEMBLE —

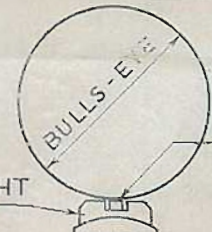
Fig. 9



MOUNT SLIDE ON FRAME DEPRESSING THE HAMMER SLIGHTLY TO ALLOW THE SLIDE TO START ON OVER IT. DEPRESS THE HAMMER FURTHER TO ALLOW PUSHING SLIDE FORWARD UNTIL IT IS FULLY CLOSED. NEXT GRIP SLIDE AS IN FIG. 3 AND PULL IT BACK UNTIL ACTION IS CONNECTED — THEN LET SLIDE SNAP FORWARD — REPLACE THE MAGAZINE AND GUN IS READY FOR USE.

10

METHOD OF SIGHTING



CORRECT ALIGNMENT NOTCH OF REAR SIGHT. LOOKING THROUGH THE SERRATED PORTION OF FRONT SIGHT APPEARS IN CENTER OF SLOT WITH TOP EDGE OF SIGHT RESTING ON CENTER BOTTOM EDGE OF THE BULLS EYE.

THIS PISTOL IS SCIENTIFICALLY DESIGNED AND STURDILY CONSTRUCTED ON A PRECISION BASIS. IT WILL FUNCTION DEPENDABLY AND SATISFACTORILY IF KEPT CLEAN AND OILED.

THE HIGH STANDARD MFG. CORP.
61 FOOTE ST., NEW HAVEN, CONN.

A.A.A.

NOTE: THE FLAT SPRING AND TAKE DOWN LOCK BUTTON "D" REFERRED TO IN FIGS. 5 AND 6 ARE PARTS #27H AND #28 RESPECTIVELY, LISTED AND ILLUSTRATED ON REVERSE SIDE.

*WHEN ORDERING PART #9H, PLEASE SPECIFY WHETHER PIN OR SCREW IS REQUIRED

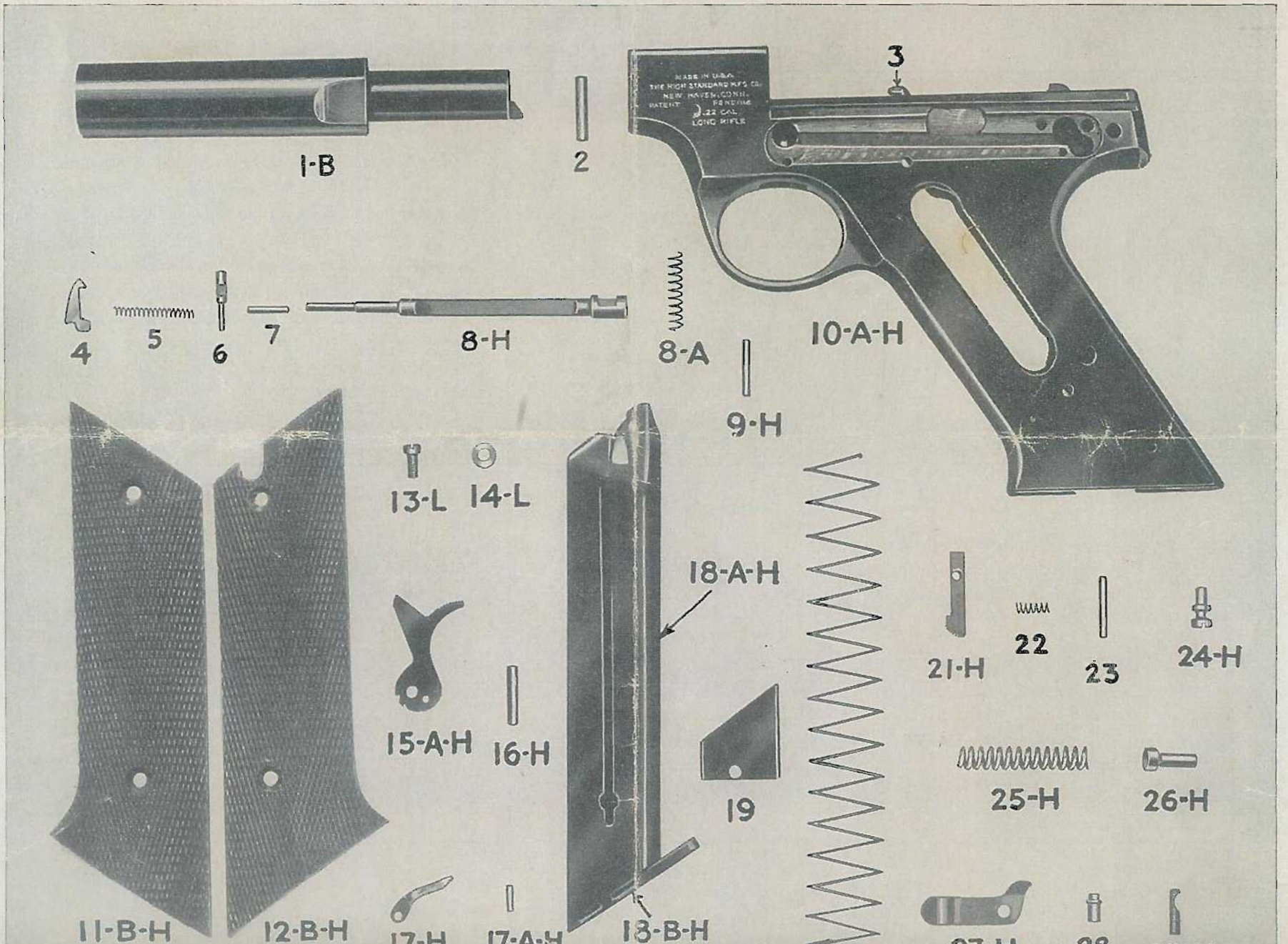
*WHEN ORDERING PARTS #45 AND 46 REAR SIGHTS, PLEASE SPECIFY WHETHER SOLID OR ADJUSTABLE (ADJUSTABLE NOT ILLUSTRATED) THESE SIGHTS NOT INTERCHANGEABLE

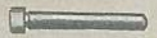
#57H-A STOP LUG PLUNGER BUSHING NOT ILLUSTRATED

COMPONENT PARTS

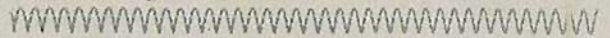
HI-STANDARD

Automatic Pistols — All Models — Visible Hammer Type — .22 Long Rifle





30-H



31-H

32-H

33-H

34-A-H

35-H

36

37

38-H

39-H

40-H

41-H

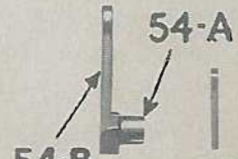
42-H

43-H

44-H

45

52-A-H



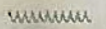
54-A

54-B

55

56-H

57-H



58-H

62

63-H

65

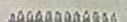
59-A

59-C-H

59-B

60-H

64-H



66-H

WHEN ORDERING PARTS BE SURE TO SPECIFY CORRECT MODEL AND SERIAL NUMBER OF PISTOL

Part No.	Name of Part
1B	Barrel (4½ inch or 6¾ inch)
2	Pin, Barrel Lock
3	Ejector
4	Extractor
5	Spring, Extractor
6	Plunger, Extractor
7	Pin, Extractor Retaining
8H	Pin, Firing (Half Round or Full Round Shank)
8A	Spring, Firing Pin
9H°	Pin or Screw, Firing Pin Retaining
10A-H	Frame
11B-H	Grip, Left, Walnut or Plastic
12B-H	Grip, Right, Walnut or Plastic
13L	Screw, Grip (4 required)
14L	Escutcheon, Grip (4 required)
15A-H	Hammer
16H	Pin, Hammer
17A-H	Pin, Hammer Strut
17H	Strut, Hammer
18A-H	Tube, Magazine
18B-H	Base, Magazine
19	Follower, Magazine
20H	Spring, Magazine
21H	Catch, Magazine
22	Spring, Magazine Catch
23	Pin, Magazine Catch
24H	Button, Magazine
25H	Mainspring
26H	Plunger, Mainspring
27H	Spring, Pick-up
28	Button, Pick-up Spring
29H	Screw, Pick-up Spring
30H	Rod, Retracting
31H	Spring, Retracting Rod
32H	Plug, Retracting Rod Spring
33H	Pin, Retracting Rod Spring Plug
34A-H	Safety
35H	Screw, Safety
36	Spring, Safety Lock Ball
37	Ball, Safety Lock
38H	Sear
39H	Spring, Sear
40H	Pin, Sear
41H	Bar, Sear
42H	Spring, Sear Bar
43H	Plate, Side
44H	Sight, Front
45°	Sight—Rear Stationary
46°	Sight—Rear Adjustable
47	Sight—Rear Adjustable Base
48	Sight—Rear Adjustable Blade
49	Sight—Rear Binding Screw
50	Sight—Rear Locking Screw
52A-H	Slide
54A	Button, Slide Lock
54B	Lock, Slide
55	Spring, Slide Lock
56H	Lug, Stop
57H	Plunger, Stop Lug
57H-A	Stop Lug Plunger Bushing
58H	Spring, Stop Lug Plunger
59A	Base, Takedown Lever
59B	Button, Takedown Lever
59C-H	Pin, Takedown Lever Hinge
60H	Plunger, Takedown Lever Lock
62	Trigger
63H	Pin, Trigger
64H	Pin, Trigger Pull
65	Plunger, Trigger
66H	Spring, Trigger Plunger
67	Trigger Stop Screw